

013132



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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647.3802
Job Sheet 203684



Part No: 647.3802

Job Qty: 1 pcs

Part Name: 212 Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/25/19

Job Tracking No:

Due Date: 11/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 1		
					Packaging 1 - 2		
					Packaging 1 - 3		
					Packaging 1 - 4		
					Packaging 1 - 5		
					Packaging 1 - 6		
					Packaging 1 - 7		
					Packaging 1 - 8		
					Packaging 1 - 9		NOV 26 2019
					Packaging 1 - 10		
					Packaging 1 - 11		
					Packaging 1 - 12		
					Packaging 1 - 13		
					Packaging 1 - 14		
					Packaging 1 - 15		
					Packaging 1 - 16		
					Packaging 1 - 17		
					Packaging 1 - 18		
					Packaging 1 - 19		
					Packaging 1 - 20		
					Packaging 1 - 21		
					Packaging 1 - 22		
					Packaging 1 - 23		
					Packaging 1 - 24		
					Packaging 1 - 25		
					Packaging 1 - 26		
					Packaging 1 - 27		
					Packaging 1 - 28		
					Packaging 1 - 29		
					Packaging 1 - 30		
					Packaging 1 - 31		

ART

ROSPACE

r No: S235061

7.3802

203684

/Batch: S235061

Dart Aerospace Ltd.

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CANADA

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Various STC's

Date: 11/28/19

Plex 11/25/19 12:38 PM dart.lacelle.linda



Container No: S235061



Part: 647.3802

Job No: 203684

Serial No/Batch: S235061

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/19

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 Small Fab - 2 - B4B	1 pcs	11/28/19	0.00 0.17	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	NOV 27 2018
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
130 QC 5	1 pcs	11/28/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	DAS
				QC 5 - 49	81
				QC 5 - 51	9-89
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	NOV 28 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	✓ CCK030 / Oscar
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

150 QC 21 - SA	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	✓ Cck 030
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
598: 5173303 exp. date: 12/20
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***
150 - (QC21- Final Inspection - Work Order Release)

NOV 28 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3265518
647.3911	212 Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	8197750
MS21042L08	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5178607
MS27039-08-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5204996
NAS1149FN832P	Washer (AN960-8)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	8207676

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	1	8	0
	647.3911	1	3	0
	MS21042L08	3	1,124	0
	MS27039-08-19	3	789	0
	NAS1149FN832P	6	1,544	0

Part Specifications

Specifications could not be found.